

Sicherheit in Technik und Chemie

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MOBILE APPLICATIONS WITH DRONES/ROBOTS Aerial- and Ground-based Gas Tomography

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Outline



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- » Research @BAM

Gas Sensing: in-situ vs. open-path

- » Working Principles
- » Advantages & Disadvantages

Tomography

- » Computed Tomography
- » Our Vision
- Computed Tomography of Gases
 Working Principle
- » Robot Assisted Gas Tomography
 - Reconstruction Algorithm
 - Path Planning

Aerial Robot(s)

- Sensor Integration
- Gas Dispersion Simulation
 » 3D TDLAS Cone Sensor Model

Field Experiments

- » Gas Sensor Validation
- » Manual Gimbal Aiming
- » First 2D Plume Reconstructions
- » 2D Reconstruction of Static Plumes
- » Drone-to-Drone Gas Sensing

Conclusion and Outlook



Introduction

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Introduction General Motivation





Disaster

Safety

Environment

Our Vision: Aerial- and Ground-based Gas Tomography

- combines ground and aerial robots into a heterogeneous robot swarm
- ... equips robots with gas sensors (in-situ/open-path) and/or reflectors as payload
- ... reconstructs potential gas plumes/ clouds in 3D
- ... identifies potential gas leaks based on reconstructed tomographic images



[Trincavelli et al. IEEE Sensors 2012] [Hernandez Bennetts et al., ICRA 2014] S BAM



Research @BAM

Mobile and Aerial Robot Olfaction

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In-Situ Sensing

- » AirRobot AR100-B
- » Gas transport
- 2D sensorless wind vector estimation

2008













In-Situ Sensing

2008





















Gas Sensing Technologies

In-Situ vs. Open-Path

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Gas Sensor Technology: A Quick Overview

- Canaries were once regularly used in coal mining as an early warning system (from 1911 until 1986)
 - stopped singing and eventually die in the presence of gas

State-of-the-art gas sensors technology

- » catalytic
- » electrochemical cell
- » quartz crystal microbalances (QCM)
- » metal oxide (MOX) semiconductor
- » conductive polymer
- » infrared (point / open path)

Analytical equipment

- » IR spectroscopy, gas chromatography, and mass spectrometry
 - o too heavy, large, and expensive

[Dräger 2008]

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In-Situ Sensing of Gases: Functional Principle of MOX Gas Sensors

- **Operating temperatures** lie between 300°C and 550°C
- Working principle: adsorption of gases modifies conductivity (→ resistance) of a sensing membrane (active material)
 - » presence of reductive gases causes a drop in the resistance of the semiconductor
 - resistance increases, if the concentration of the target gas is reduced
- Selectivity of these sensors is enhanced by
 - > doping the surface of the sensing membrane with different additives
 - setting different operating temperatures (temperature modulation)
 - o oscillation of heater voltage
 - kinetics of adsorption and reaction are altered



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In-Situ Sensing of Gases: Pros and Cons of MOX Gas Sensors

- The most widely used gas sensing technology in artificial/mobile robot olfaction
 - » advantages / disadvantages
 - o commercially available
 - o relatively quick response
 - highly sensitive
 - o inexpensive
 - simple electronic interface required
 - usable life-span of three to five years





In-Situ Sensing of Gases: Pros and Cons of MOX Gas Sensors

- The most widely used gas sensing technology in artificial/mobile robot olfaction
 - » advantages / disadvantages
 - point measurement (not only MOX)
 - → sensor surface is very small ($\approx 1 \text{ cm}^2$)
 - o calibration is difficult
 - → cross-sensitive to changing environmental conditions
 - → variation between individual sensors
 - → long-term drift
 - o poor selectivity
 - → combustion process is not strongly selective to the target gas
 - comparatively high power consumption
 - → due to high operating temperatures
 - sensors have to be heated before operation
 - slow sensor recovery



Figaro 2620 - alcohol sensor



Challenges with Drones



- **Problem:** rotor movement of UAV induce disturbances
 - » dilution and dispersion of the surrounding gas-air mixture
 - problematic for punctual gas sources creating small plumes

• Approach:

- replace in-situ sensors with open-path gas sensors
- → reconstruction of gas distribution using integral measurements



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Remote Sensing of Gases:

Optical Sensor Systems

is measured

General working principle: modulation of light properties

e.g., absorption in a specific frequency range >>



Helicopter-based Differential Absorption LIDAR (DIAL, Adlares GmbH)

Remote Methane Leak Detector (RMLD, Sewerin)

Differential Optical Absorption Spectroscopy (DOAS, Crowcon SafEye 700)





Remote Sensing of Gases: TGE LaserMethane mini-G (SA3C50A)

- Exclusively developed for detecting methane gas
 no cross consitivity to other bydrocarbone*
 - → no cross-sensitivity to other hydrocarbons*

Measurement principle

 Based on Tunable Diode Laser Absorption Spectroscopy (TDLAS)

Technical details

- » Weight ca. 530 g (incl. battery)
- » Measurable Distance: 0 to 30 m (without reflectors)
- » Measurement range: 1 to 50,000 ppm·m
- » Measuring speed: 0.1 s
- » Measurable accuracy: ±10%





Remote Sensing of Gases: Measurement Principle of the LMm-G







Remote Sensing of Gases: Measurement Principle of the LMm-G





Remote Sensing of Gases: Measurement Principle of the LMm-G







 Methane concentration is determined using the difference from emitted and received laser beam (Lambert-Beer law)

Remote Sensing of Gases: Measurement Specifications of the LMm-G



• **TDLAS** gives integral measurements:



Measurement: 280 ppm·m

Remote Sensing of Gases: Measurement Specifications of the LMm-G



• **TDLAS** gives integral measurements:



Measurement: 280 ppm·m

Remote Sensing of Gases:



Measurement Specifications of the LMm-G

Measurement laser

- » class 1 laser (no eye protection required)
- » wavelength: 1653 nm
- » "beam extension": ≤ 8.5 mrad (measured 6 mrad)
- » conical beam, theoretical spot diameter:
 - o at 10 m distance: 19 cm
 - o at 30 m distance: 56 cm



Remote Sensing of Gases: Laser Specifications of the LMm-G

Measurement laser

- » class 1 laser (no eye protection required)
- » wavelength: 1653 nm
- » "beam extension": \leq 8.5 mrad
- » conical beam, theoretical spot diameter:
 - o at 10 m distance: 19 cm
 - o at 30 m distance: 56 cm

Guide laser

- » class 3R laser (eye injury hazard)
- » wavelength: 532 nm
- » "beam extension": \leq 1.5 mrad





Remote Sensing of Gases:

Advantages

- » direct physical measurement
 - → real spectroscopy
- » fast response, instantaneous measurements (0.1 s)
- » high selectivity and no cross-sensitivity due to
 - → narrow band, tunable laser source

Pros and Cons of TDLAS Gas Sensors

- → selection of optimal absorption lines
- » highly sensitive
- » theoretically no calibration (gas) needed
 - → built-in standard gas cell allows auto-calibration and self-check
 - can be repeated during operation in case of wavelength stability errors





Remote Sensing of Gases: Pros and Cons of TDLAS Gas Sensors

• Disadvantages

- » integral measurement
 - → increased complexity for estimating gas distribution maps
- » conical beam
 - → always a volume is measured
 - → relatively large spot diameter
- » no range information available
- » performance and accuracy of the sensor is limited
 - → especially in the case of small absorption and
 - → by reflections and scattering effects
- » very expensive (~15 k€)







Background

Computed Tomography of Gases

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Medical imaging: Computed Tomography (CT)



- Medical imaging technique focuses on visualizing internal (body) structures hidden by skin and bones
- CT was developed in the 1970s and has proven to be a versatile imaging technique for
 - » medical diagnosis to detect diseases
 - » non-destructive testing to detect structures and defects in specimens



Modern CT scanner

measure the attenuation of X-rays by various tissues in the (static) body pre-defined positions of emitter and

» a row of (fixed) detectors

pre-defined positions of emitter and detectors

a rotating X-ray tube (emitter) and

» up to 10,000 optical paths

Computed Tomography (CT):

CT Scanners

... consist of

≫

- Multiple X-ray measurements taken from different angles are then processed by
 - tomographic reconstruction algorithms to produce tomographic (cross-sectional) images (virtual "slices") of a body

handhan





Computed Tomography of Gases (CTG)



- Goal: reconstruction of a very dynamic phenomenon from integral concentration measurements
- Exploration area is discretized in a lattice of n cells
 assumption: each cell has a constant concentration value



[Price et al., Atmospheric Environment 2001] [Verkruysse and Todd, Environ. Sci. Technol. 2005] [Neumann et al., IEEE Sensors Journal 2016]

Computed Tomography of Gases (CTG) Early Work



- Goal: reconstruction of a very dynamic phenomenon from integral concentration measurements
- Sensors are placed in a pre-defined, fixed measurement geometry / configuration



[Price et al., Atmospheric Environment 2001] [Verkruysse and Todd, Environ. Sci. Technol. 2005] [Neumann et al., IEEE Sensors Journal 2016]
Computed Tomography of Gases (CTG) Early Work



- Goal: reconstruction of a very dynamic phenomenon from integral concentration measurements
- Sensors are placed in a pre-defined, fixed measurement geometry → number of optical paths rarely exceeds 100



Use acquired integral measurements to determine concentration values at each cell



• Reconstruction of a gas plume intersection:





• Reconstruction of a gas plume intersection:





• Reconstruction of a gas plume intersection:





• How to place the measurement rays?

$$| / \rightarrow / ?$$

• How good is the result of the reconstruction?

How to place the measurement rays?

$$\downarrow / \longrightarrow ?$$

• How good is the result of the reconstruction?







Robot Assisted Gas Tomography (RAGT)

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Goal: Reconstruct a very dynamic phenomenon from integral concentration measurements

Task

- » move robot to different locations and repeat scanning
- » perform reconstruction and estimate
 - gas source location(s)
 - o emission rates

o ...





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 Reconstruction of local concentrations





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- Reconstruction of local concentrations
 - » discretize area
 - assume constant concentration at each cell





- Reconstruction of
 local concentrations
 - » line model of integral measurements





- Reconstruction of
 local concentrations
 - » line model of integral measurements

 $y = x_4 l_4$





- Reconstruction of local concentrations
 - » line model of integral measurements

 $y = x_4 l_4 + \boldsymbol{x_9} \boldsymbol{l_9}$





- Reconstruction of local concentrations
 - » line model of integral measurements

 $y = x_4 l_4 + x_9 l_9 + x_8 l_8$





- Reconstruction of local concentrations
 - » line model of integral measurements

$$y = x_4 l_4 + x_9 l_9 + x_8 l_8 + x_{13} l_{13}$$





- Reconstruction of local concentrations
 - » line model of integral measurements

$$y = x_4 l_4 + x_9 l_9 + x_8 l_8 + x_{13} l_{13} + x_{17} l_{17} + \varepsilon$$





• Approach: least squares formulation

- » give best explanation x for the given integral measurements y
- tend to be 0, if no information is available



integral measurements path segments Dataset $\rightarrow y = Lx + \epsilon 1$ local concentrations Likelihood of *N* measurements (assuming Gaussian noise): $p(y|x, L, \beta) = \prod_{n=1}^{N} \mathcal{N}(y_n | Lx, \sigma)$

By log-likelihood maximization

 $\begin{array}{ll} \underset{\boldsymbol{x}}{\text{minimize}} & \|\boldsymbol{L}\boldsymbol{x} - \boldsymbol{y}\|_{2}^{2} + \lambda \|\boldsymbol{x}\|_{2}^{2} \\ \text{subject to} & \boldsymbol{x} \succeq \boldsymbol{0} \end{array}$

[Hernandez Bennetts et al., ICRA 2013] [Hernandez Bennetts et al., ICRA 2014]

Robot Assisted Gas Tomography Example



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- Reconstruction of local concentrations
 - » simulated results from integral measurements taken at 3 measurement locations



Gasbot from Örebro University Husky A-200

Technical details

- » weight: max. 75 kg (incl. payload)
- » dimensions: 990 x 670 x 390 mm³
- » max speed: 1 m/s
- » run time: 3 h
- » sensors: 2D and 3D lidar, IMU/GPS, anemometer

Payload .

- pan-tilt unit for orienting the payload >>
- open-path gas detector based on Tunable >> Diode Laser Absorption Spectroscopy (TDLAS)
- 2D lidar for distance measurements >>
- thermal camera >>

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Robot Assisted Gas Tomography Experimental (Outdoor) Validation

- Two different trials
 - 154 m², 6 positions, 2450 optical paths 432 m², 12 positions, 4514 optical paths >>
 - >>
- Leak simulated with tube ring under • permeable mat
- How to decide where to sample next?
 - \rightarrow Decision support is needed!



Robot Assisted Gas Tomography Summary



- RAGT can be used to detect CH₄ leaks in realistic environments
- Dynamic, adaptively dense measurement geometries can be generated using RAGT, compared to conventional CTG
- Variance Maximum Estimator (VME) in RAGT reconstructions seems highly correlated with the actual gas source location
- Improvement of the mean maps is needed
- Efficient, informative exploration trajectories need to be determined (sensor planning)



Sensor Planning

for Robot Assisted Gas Tomography (RAGT)

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[Arain et al., ICRA 2015] [Arain et al., Sensors 2015]

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Sensor Planning for RAGT

- **Under-sampling** is generally prevalent in environmental monitoring
- **Currently:** sampling often along • predefined paths (or plume tracking)
- **Sensor planning:** adaptive sampling • with high density is required







Sensor Planning for RAGT



Hard to define target function » sensing coverage + desired cross angles

- Find optimal measurement plan with minimal operational cost → combination of two NP-hard problems:
 - » Art Gallery Problem for minimal sensing cost
 - » Travelling Salesman Problem for minimal traveling path

Quick Summary: Art Gallery Problem and Travelling Salesman Problem



- Art Gallery Problem:
 - » "In an art gallery, what is the minimum number of guards who together can observe the whole gallery?"



• Travelling Salesman Problem:

» "Given a list of cities and the distances between each pair of cities, what is the shortest possible route that visits each city exactly once and returns to the origin city?"



Sensor Planning for RAGT



Hard to define target function » sensing coverage + desired cross angles

- Find optimal measurement plan with minimal operational cost → combination of two NP-hard problems:
 - » Art Gallery Problem for minimal sensing cost
 - » Travelling Salesman Problem for minimal traveling path

Near-optimal solution approximated

- find a minimal set of configurations for desired sensing coverage
- find the shortest traveling path among selected configurations

Sensor Planning for RAGT Basic Principle





[Arain et al., ICRA 2016] [Arain et al., ISOEN 2017] 66

Sensor Planning for RAGT 2t-ARMEx Example (Simulation)



- One-tour mission strategy of the Autonomous Remote Methane Explorer (1t-ARMEx)
 - It-ARMEx addresses gas detection and gas distribution mapping in one tour



Sensor Planning for RAGT Comparison to Human Expert: Real World Results





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Experiment number

6

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3

Experiment number

5

6

0

[Arain et al., IJRR 2021] 69

5

3

Experiment number



Robotic Platforms

Ground and Aerial Robots

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Technical details Takeoff weight: max. 11 kg

- » Diameter: approx. 1.4 m
- » Max power consumption: 4 kW
- » Max flight speed: 15-20 m/s
- ▶ Flight time: \leq 15 min

Payload

- Custom 3-axis aerial gimbal for stabilizing and orienting the payload
- Open-path gas detector based on
 Tunable Diode Laser Absorption Spectroscopy
- » Laser range finder
- » Wide angle camera







Flying Remote Sensor Sensor Integration





] Gimbal

- Inertial Measurement Unit (IMU)
- Laser Rangefinder
- **Open-Path Gas Detector**
- **FPV Camera**

Flying Remote Sensor DJI Spreading Wings S1000



- More hardware
 - » DJI D-RTK GNSS incl. failsafe GPS
 - > UDOO X86 II ULTRA maker board incl. an Arduino™ Leonardo-compatible platform
 - M.2 WIFI/BT
 - o M.2 SSD



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Flying Reflector DJI Matrice 100

Technical details

- » Takeoff weight: max. 3.4 kg
- » Diameter: approx. 0.7 m
- » Max flight speed: 17-22 m/s
- » Flight time: 20-40 min

Payload

- » DJI Zenmuse X3 camera gimbal
- » DIN A4 cardboard alias the "Reflector"



Robotic Platform Ground Control Station







Field Experiments with Aerial RAGT

Experimental Setup and Results

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[Neumann et al., ICRA 2017]



Background concentration







[Neumann et al., ICRA 2017] 80



Gas concentration



Expected concentration: 5000 ppm·m





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[Neumann et al., ICRA 2017] 82



Reference measurement



Expected concentration: 5000 ppm·m

Reference measurement





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[Neumann et al., ICRA 2017] 84

Field Experiment 2: Manual Gimbal Aiming





[Neumann et al., ICRA 2017]

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[Neumann et al., ICRA 2017]

Field Experiment 2: Manual Gimbal Aiming

Gas detection

- » approx. 30.2 % of the time, a concentration above a threshold of 200 ppm·m were 2 detected
 - much higher than the measured CH₄
 background concentrations
 (at similar distances)





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Field Experiment 1 and 2: Summary



• Gas sensor:

- » works with relevant backgrounds
- » measurement distance of 30 m is achievable
- accuracy is within the specified range (±10%)



Field Experiment 3: 2D Plume Tomography





[Neumann et al., IEEE Sensors 2018] [Neumann et al., Eur. J. Remote Sens.2019]

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Field Experiment 3: UAV on Mission





[Neumann et al., IEEE Sensors 2018] [Neumann et al., Eur. J. Remote Sens.2019]

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Field Experiment 3: 2D Plume Tomography





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[Neumann et al., IEEE Sensors 2018] [Neumann et al., Eur. J. Remote Sens.2019]

Field Experiment 3: 2D Plume Tomography





- Problem: standard GPS not accurate enough and standard DJI waypoint navigation too imprecise
 - → RTK GPS offering centimeter-level positioning (up to 1 cm + 1 ppm)



[Neumann et al., IEEE Sensors 2018] [Neumann et al., Eur. J. Remote Sens.2019]

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Field Experiment 3: 2D Plume Tomography of Static Gas Plumes





Field Experiment 3: 2D Plume Tomography of Static Gas Plumes





Field Experiment 4: Remote Drone-to-Drone Gas Sensing





a) Side View

b) Top View

Field Experiment 4:



Experimental Results – in Numbers #1

- **26.5% successful** measurements
 - > 21% of measurements (#69): reflection intensity of ≥10%
 - \rightarrow enough for the sensor to give trustworthy readings
 - \rightarrow indicate that flying reflector was hit
 - > 79% of measurements: reflection intensity <10%</p>
 - indicate that forest was hit (or fractions of the drone)
 (intensity typically between 2 to 5%)
- 73.5% of data were labeled invalid
 - » insufficient reflection
 - » error code

Field Experiment 4: Experimental Results – in Pictures





Field Experiment 4:



Experimental Results – in Numbers #2

- Max. integral **concentration** measured:
 - » concentration: 1,363 ppm·m
 - **» reflection intensity:** 12%
- Max. measured **reflection** intensity:
 - » concentration: 16 ppm·m
 - » reflection intensity: 22%
- Longest period of consecutive measurements: 4 s
- Main cause of failure:
 - misalignment between robots due to the manual control of reflector drone and wind conditions



Field Experiment 4: Experimental Results – in Video





Conclusions and Outlook

Challenges for the Next Year(s) :)

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Reminder: Aerial- and Ground-based **Gas Tomography**







Exciting topic with...

...plenty of challenges ahead!

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Challenges – Scenario



• Dynamic scenario

- » no fixed setup, freely moving robots
- establish TDLAS measurement paths between flying UAVs
 by enhancing gimbals with visual object tracking functionality

Design of suitable reflectors that have

- » a negligibly small impact on the UAV's flight performance,
- while increasing the measuring distance of the TDLAS sensor by using, e.g., retroreflector elements

Challenges – Algorithms



- Development of (near-)optimal sensor and path planning algorithms for the UAVs is an important aspect as flight times are limited
- Development of tomographic reconstruction algorithms that are able to cope with/include
 - » highly **dynamic** nature of gas dispersion
 - » sparsity of the measurements
 - » measurement geometry
 - » additional data (from, e.g., in-situ gas sensors)
- Estimation of a model of the gas distribution (plume/cloud) that capture its statistical properties only



Thank you for your attention.

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... in order of appearance – more or less ;)

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Appendix

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Timeline





BAM Ground Robot

Specifications

- » Length: ~800 mm
- » Width: ~500 mm

Payload:

- » Pixhawk 2.1 standard flight controller
- Here+ V2 RTK GNSS kit (centimeter-level GNSS positioning)
- » UDOO x86 computing unit
- » Distance sensors
- » 360° Lidar & ultrasonic
- » Optical flow sensor & cameras





RoboGasInspector Kassel University, Germany

Specifications

» ...

Payload (yellow):

- » pan-tilt unit for orienting the payload
- » 2D lidar for distance measurements
- » IR thermal camera
- > TDLAS-based open-path gas detector
- FLIR GF320 thermal camera for gas visualization




Lesson learnt: GNSS



• "Simple GNSS" \rightarrow differential GNSS





Gas Dispersion Simulation

Simulator, TDLAS Sensor Model, Validation

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Gas Dispersion Simulation



- **Typical approach:** CFD simulation software such as Ansys CFX or OpenFOAM
 - » computationally expensive
 - » large (outdoor scale) scenarios limited to coarse grids
 - » difficult to realize an interaction of the robot with the environment
- We need a simplified plume simulation which is computationally cheap!

Gas Dispersion Simulation GADEN





[Monroy et al., Sensors 2017]

Gas Dispersion Simulation GADEN

- Simulator is grid based
- Simulator output:
 - > concentration in cell *i*: c_i
- Sensor model:
 - > measurement: $c = f_{\text{Model}}(c_i)$

Open source software: https://github.com/MAPIRlab/gaden





[Monroy et al., Sensors 2017]

Gas Dispersion Simulation





[Hüllmann et al., ISOEN 2019] [Hüllmann et al., IEEE Sensors 2019] ¹²²



 c_i Concentration in cell *i*



[Hüllmann et al., ISOEN 2019] [Hüllmann et al., IEEE Sensors 2019] ¹²³



- \vec{p} Position of the sensor
- \vec{n} Measurement direction



[Hüllmann et al., ISOEN 2019] [Hüllmann et al., IEEE Sensors 2019] ¹²⁴



\vec{e} End point of the measurement ray



[Hüllmann et al., ISOEN 2019] [Hüllmann et al., IEEE Sensors 2019] ¹²⁵





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[Hüllmann et al., ISOEN 2019] [Hüllmann et al., IEEE Sensors 2019] ¹²⁶



Measured concentration:

$$C = \sum_{i} c_i \ l_i + \varepsilon$$

ε Noise term



[Hüllmann et al., ISOEN 2019] [Hüllmann et al., IEEE Sensors 2019] ¹²⁷

TDLAS Sensor Model



• A laser beam is not a line!





Gaussian beam profile of a laser pointer

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[Hüllmann et al., ISOEN 2019] [Hüllmann et al., IEEE Sensors 2019] ¹²⁸

Measuring the Beam: Experiment 1



- Moving an obstacle through the beam:
 - » 5 mm steps

>>



Spot diameter at 10 m distance: approx. 60 mm

Measuring the Beam: **Result 1**

leff (normalised)

[Hüllmann et al., ISOEN 2019] 130 [Hüllmann et al., IEEE Sensors 2019]







d

Measuring the Beam: Experiment 2

- Short-wave infrared (SWIR) camera Allied Vision Goldeye
 - » Spectral range: 900 nm to 1700 nm





[Hüllmann et al., ISOEN 2019] [Hüllmann et al., IEEE Sensors 2019] ¹³¹



Measuring the Beam: Result 2



• Mean value of 200 video frames:



[Hüllmann et al., ISOEN 2019] [Hüllmann et al., IEEE Sensors 2019] ¹³²

Measuring the Beam: Result 2





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[Hüllmann et al., IEEE Sensors 2019]

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• Sample multiple rays

TDLAS Cone Sensor Model



Waist radius: $w_0 \approx 56 \,\mu\text{m}$

[Hüllmann et al., ISOEN 2019] [Hüllmann et al., IEEE Sensors 2019] ¹³⁴









$$C_{Line} = \sum_{i} c_i \ l_i + \varepsilon$$

$$C_{Cone} = \frac{1}{\sum_{j} I_{j}} \sum_{j} I_{j} C_{Line,j}$$

 I_j Integrated intensity of ray j

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[Hüllmann et al., ISOEN 2019] [Hüllmann et al., IEEE Sensors 2019] ¹³⁵

TDLAS Sensor Model Comparison



• Sensor configurations:



[Hüllmann et al., ISOEN 2019] [Hüllmann et al., IEEE Sensors 2019] ¹³⁶

TDLAS Sensor Model Comparison





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[Hüllmann et al., ISOEN 2019] [Hüllmann et al., IEEE Sensors 2019] ¹³⁷

TDLAS Sensor Model Comparison







Sensor distance: 25 m [Hüllmann et al., ISOEN 2019] [Hüllmann et al., IEEE Sensors 2019]

TDLAS Sensor Model: Comparison Results





TDLAS Sensor Model: Comparison Results





[Hüllmann et al., ISOEN 2019] [Hüllmann et al., IEEE Sensors 2019] ¹⁴⁰

TDLAS Sensor Model: Comparison Results





[Hüllmann et al., ISOEN 2019] [Hüllmann et al., IEEE Sensors 2019] ¹⁴¹

Simulating the Experiment



- Moving an obstacle through the beam
- Cone model with 131 rays





[Hüllmann et al., ISOEN 2019] [Hüllmann et al., IEEE Sensors 2019] ¹⁴²

TDLAS Sensor Model: Validation





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[Hüllmann et al., ISOEN 2019] [Hüllmann et al., IEEE Sensors 2019] ¹⁴³

Model in the Loop Simulation



